

The NEOMIG-i 400 G is a three-phase, multi-process power source with separate wire feeder. Its advanced digital technology and 100% duty cycle ensure excellent arc characteristics for industrial MIG/MAG applications. The integrated synergies make set-up considerably easier, and reduce spatter during welding. When equipped with the WF wire feeder, the machine offers precise control of the welding parameters in order to deliver the best possible results.

## MULTI-PROCESS

- **MIG/MAG:**
  - steel and stainless steel wire: Ø 0.6 to 1.6mm
  - aluminium wire: Ø 0.8 to 1.6mm
  - CuSi and CuAl wire: Ø 0.8 to 1.6mm
  - cored wire (polarity reversal) : Ø 0.9 to 2.4mm
- **MMA DC / Pulse:** basic, rutile and cellulosic electrodes.
- **TIG DC Lift / Pulse.**
- **Air-arc gouging.**

## INTELLIGENT

- **Specific synergies for:** Steel, AlMg, AlSi, CrNi, CuSi.  
After entering 3 pieces of data: Wire diameter, material/gas and thickness, the product automatically determines the optimal welding parameters.
- **Full machine software and synergy updates available** via USB stick.
- **Storage of up to 200 welding programs (Jobs)** for recurring tasks.

## PREMIUM WELDING

- High duty cycle of 100% at 400A.
- Digital arc control with instantaneous ignition.
- Very stable arc which helps to reduce welding spatter.
- Compatible with WF 35 and WF 50 wire feeders.

## MAXIMUM CONNECTIVITY

- Traceability of all weld beads according to EN 3834.
- Calibration mode for welding accessories in order to amend the voltage displayed.
- Connectable via an optional kit (062993) for use with robotic systems.
- User mode to share the product between multiple operators.
- Free online tool to customise the interface.
- Compatible with KOOLWELD 2 cooling unit (075115).
- Optional Push-Pull torch connection (078741) for WF 50 wire feeder.

## INDUSTRIAL DESIGN

- IP23 protection rating.
- On-demand ventilation system to reduce dust ingress and power consumption.
- Ideal height to view settings conveniently.
- Reinforced housing for demanding environments.
- Easy disassembly for maintenance.
- Optional dust filter (046580).
- Interconnection cables up to 10m for an extended working area.



Delivered without accessories, without any additional elements (power source only)



## ACCESSORIES (optional)



Separate wire feeder  
WF 35 | WF 50  
50 W | 100 W  
3.5" HMI | 5" HMI  
075078 | 075108

### MIG-i interconnection cable

	Liquid		Air		
	Length	Cross-section	Length	Cross-section	
1.8 m	70 mm²	075467	5 m	70 mm²	075443
5 m	70 mm²	075474	10 m	70 mm²	075450
10 m	70 mm²	075481	10 m	95 mm²	077553
	95 mm²	075504	15 m	95 mm²	082083
15 m	95 mm²	079816	20 m	95 mm²	082090
20 m		082106			

### KOOLWELD 2 cooling unit



50/60 Hz	A	I <sub>2</sub> MIG	I <sub>2</sub> MMA	I <sub>2</sub> TIG	Ø mm	EN 60974-1 (40°C)			U <sub>0</sub>	cm	kg	m	IP
						MIG-MAG	MMA	TIG					
400 V 3~	32	15 → 400	20 → 400	1.6 → 5	400 A	400 A	380 A	400 A	86	75 x 30 x 49	37	5	IP23